

Ultramid® C 33LN 01

Polyamide 66/6 Copolymer

BASF Corporation

Product Description

Ultramid C33LN 01 is an intermediate viscosity, copolymer PA6/66 grade. Its lower melting point than standard PA6 is advantageous for coextrusion with temperature sensitive polymers like EVOH. It conforms to FDA requirements including, 21 CFR 177.1500, EU Directive 2002/72/EC, the German BfR recommendation "X Polyamide", 1.6.1998 or legislations for other countries will be provided on request.

General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Additive	• Lubricant	• Nucleating Agent	
Features	• Lubricated	• Medium Viscosity	• Nucleated
Uses	• Film	• Multilayer Film	
Agency Ratings	• FDA 21 CFR 177.1500		
RoHS Compliance	• RoHS Compliant		
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Film Extrusion		

Physical	Nominal Value	Unit	Test Method
Density	1.12	g/cm ³	ISO 1183
Apparent Density	0.70	g/cm ³	ISO 60
Water Absorption			ISO 62 ²
Saturation	11	%	
Equilibrium	3.2	%	
Viscosity Number (96% H ₂ SO ₄)	195	cm ³ /g	ISO 307

Additional Information	Nominal Value	Unit	Test Method
Moisture Content	< 0.080	%	ISO 15512
Pellet Shape	cylindrical		
Pellet Size	2.00 to 2.50	mm	
Relative Viscosity (1% in 96% Sulfuric Acid)	3.30		ISO 307

Notes

¹ Typical properties: these are not to be construed as specifications.

² Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.

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